

SUBJECT: ICE0520/0525 SERIES EXPANSION VALVE CHANGE

Number: 08-25
Product: Cuber
Date Issued: July 2008
From: Technical Service

A change has been implemented regarding the expansion valve on the ICE0520/0525 Series cube ice machine. Ice-O-Matic is now utilizing a Danfoss manufactured valve, which will replace the Alco manufactured valve. This supplier change was implemented on July 26, 2008, and will affect units manufactured beginning with serial number **08071280013377**.

Model Number	Part Number	Manufacture
ICE0520 A/W	9151149-01	Danfoss
ICE0525 A/W	9151149-01	Danfoss

This Danfoss manufactured expansion valve can replace any Alco manufactured expansion valve used on the ICE0520/0525 Revision 2 series cubers.

Model Number	Alco Valve Part Number	Replacement Danfoss Valve Part Number
ICE0520 A/W	9151134-01	9151149-01
ICE0525 A/W	9151134-01	9151149-01

NOTE: ICE0520/0525 units that are revision 1 (Sporlan manufactured valve) **cannot** use the Danfoss manufactured valve.



Installation Note: The new Danfoss TXV utilizes a stainless steel bulb. When installing a replacement Danfoss TXV valve, the bulb must be installed with the proper clamp and as tightly as possible to insure proper performance.