

Service Bulletin

SUBJECT: ICE0500 AIR/TOP AIR IMPROVEMENTS

Number: 12-18 Product: Cuber Date Issued: June 2012

From: Technical Service

Several improvements are being made to the ICE0500 Air and Top Air Discharge Series cubers as part of our continuous improvement efforts.

1. The compressor has been changed to a more efficient model.

2. The purge cycle has been changed to purge on the high side of the cam. This improvement will allow for a more consistent purge to meet Energy Star requirements. (reference wiring diagram)

 Model Number
 Beginning Serial Number
 Compressor Part Number

 ICE0500 Air Cooler Version 5
 12061280013569
 9181137-11

 ICE0500 Top Air Discharge Version 6
 12061280013656
 9181137-11

Compressor and Starting Components

 Compressor
 9181137-11
 Relay
 9181010-14

 Start Capacitor
 9181003-50
 Run Capacitor
 9181009-25

