

## Service Bulletin

SUBJECT: ICE0400/5/6 SERIES EXPANSION VALVE CHANGE

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07-16 Cuber December 2007 Technical Service

A change has been implemented regarding the expansion valve on the ICE0400 Series cube ice machine. Ice-O-Matic is now utilizing a Danfoss manufactured valve, which will replace the Alco manufactured valve. This supplier change was implemented on November 21, 2007, and will affect units manufactured beginning with serial number **07111280012591**.

Model Number	Part Number	Manufacture
ICE0400 A/W	9151149-01	Danfoss
ICE0405 A/W	9151149-01	Danfoss
ICE0406 A/W	9151149-01	Danfoss

This Danfoss manufactured expansion valve can replace any Alco manufactured expansion valve used on the ICE0400/5/6 Revision 3 and 4 series cubers.

**NOTE:** ICE0400 units that are revision 1 or 2 (Sporlan manufactured valve) <u>cannot</u> use the Danfoss manufactured valve.

Model Number	Alco Valve Part Number	Replacement Danfoss Valve Part Number
ICE0400/5/6	9151134-01	9151149-01
	9151134-02	9151149-01

