

**SUBJECT: ICEU300 SERIES EXPANSION VALVE CHANGE**

**Number: 08-27**  
**Product: Cuber**  
**Date Issued: August 2008**  
**From: Technical Service**

A change has been implemented regarding the expansion valve on the ICEU300 Series cube ice machine. Ice-O-Matic is now utilizing a Danfoss manufactured valve, which will replace the Alco manufactured valve. This supplier change was implemented on July 26, 2008, and will affect units manufactured beginning with serial number **08071280013420**.

<u>Model Number</u>	<u>Part Number</u>	<u>Manufacture</u>
ICEU300 A/W	9151154-01	Danfoss
ICEU305 A/W	9151154-01	Danfoss

This Danfoss manufactured expansion valve can replace any Alco manufactured expansion valve used on the ICEU300/305 A/W Revision 1 series cubers.

<u>Model Number</u>	<u>Alco Valve Part Number</u>	<u>Replacement Danfoss Valve Part Number</u>
ICEU300 A/W	9151134-04	9151154-01
ICEU305A/W	9151134-04	9151154-01



**Installation Note:** The new Danfoss TXV utilizes a stainless steel bulb. When installing a replacement Danfoss TXV valve, the bulb must be installed with the proper clamp and as tightly as possible to insure proper performance.