



**SERVICE PARTS MANUAL CIM SERIES CIM1446XX49,
CIM2046XX49 Air Cooled and Remote**



This parts list contains the service parts available for the following CIM Series.

CIM1446XX49 208-230/60/1

CIM2046XX49 208-230/60/1

Model Number Example

CIM1446HA49

CIM = **C**uber **I**ce **M**achine

14 = 1400 lb, in 24 hours capacity 15=1500 lbs, 18=1800lbs, 20=2000 lbs.

4 = 48 inch wide cabinet

0 = 115 Volt, **5** = 220-240/50/1 **6** = 208-230/60/1 **7** = 208-230/60/3

H = Half Cube Size, **F** = Full Cube Size

A = Air Cooled Condenser, **W** = Water Cooled Condenser **R**=Remote Condenser

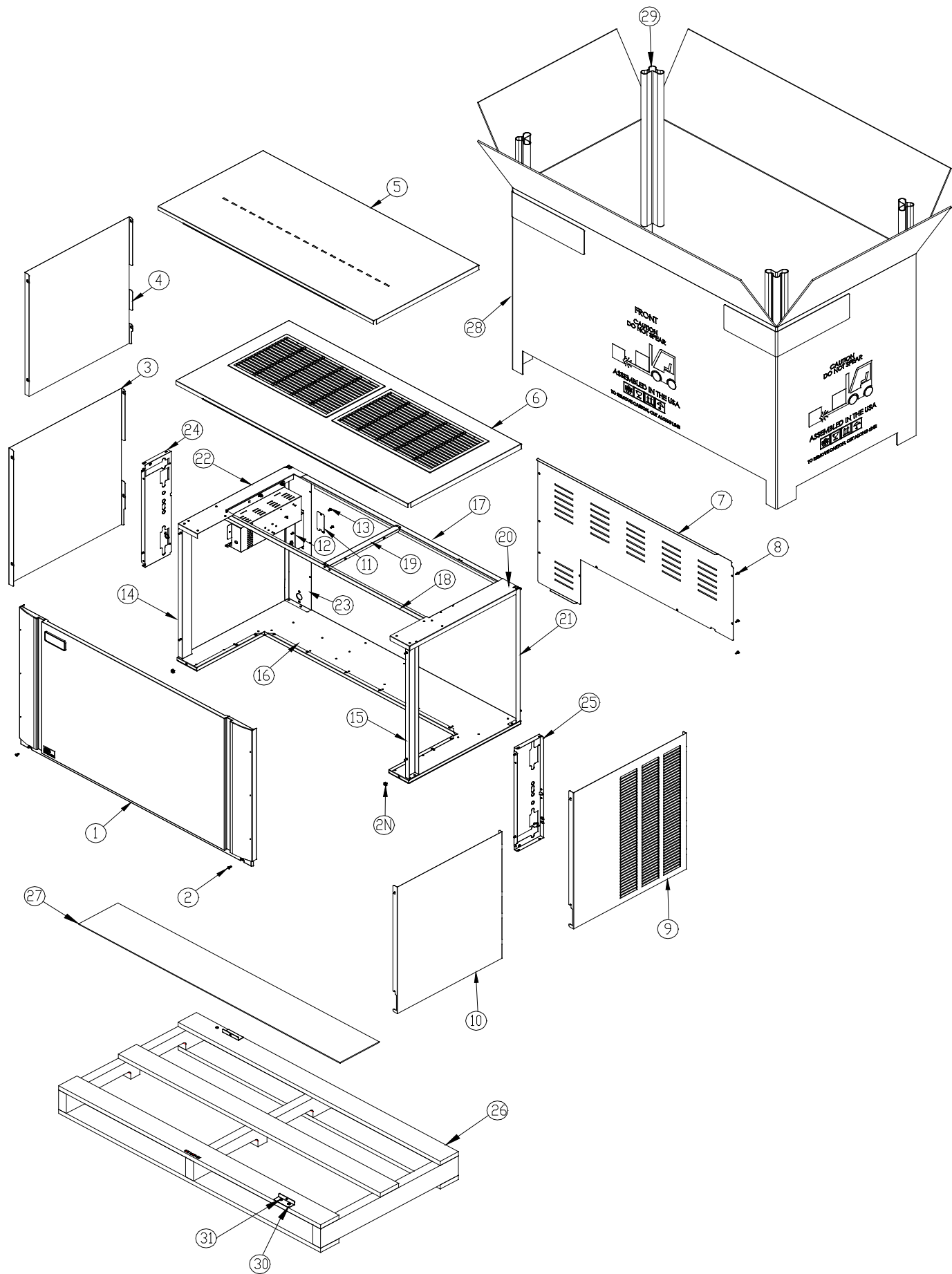
49= Refrigerant R449

Check the model number on the data plate and refer to the correct listing for the specific component.

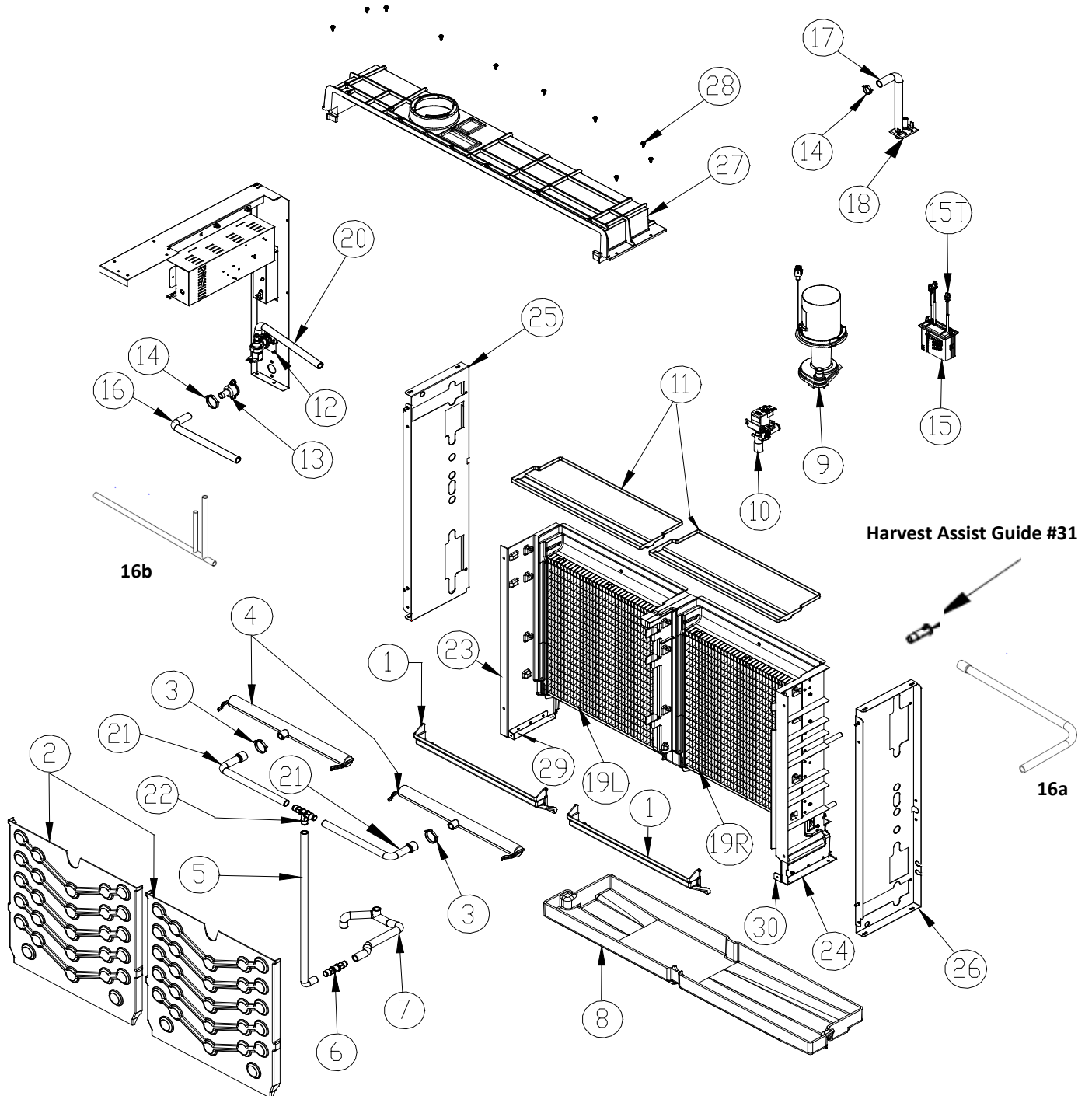
Check carefully that the correct part is identified and ordered.

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Ice-O-Matic
11100 East 45th Ave.
Denver Co. 80239
800-423-3367



Item No.	Model Number					Description
	CIM1446XX49			CIM2046XX49		
1	2031546-01S	2031546-01S		2031546-01S	2031546-01S	Front Panel
2	9031098-02P	9031098-02P		9031098-02P	9031098-02P	Front Panel Screws
2N	9031141-01P	9031141-01P		9031141-01P	9031141-01P	Plastic Nut
3	3022007-05	3022007-05		3022007-05	NA	Left Side Panel-Air Cooled
4	3022007-05	3022007-05		3022007-05	3022007-05	Left Side Panel-Remote and Water Cooled
5	3022012-05	3022012-05		3022012-05	3022012-05	Top Panel-Remote and Water Cooled
6	3022012-09	3022012-09		3022012-09	NA	Top Panel-Air Cooled
7	3013634-03	3013634-03		3013634-03	3013634-03	Rear Cover, Remote
8	9031046-01P	9031046-01P		9031046-01P	9031046-01P	Rear Cover Screws
9	3022007-04	3022007-04		3022007-04	NA	Right Side Panel-Air Cooled
10	3022007-06	3022007-06		3022007-06	3022007-06	Right Side Panel-Remote and Water Cooled
11	3013674-01	3013674-01		3013674-01	3013674-01	Junction Box Cover
12	2101494-01	2101494-01		2101494-01	2101494-01	Junction Box
13	9031046-01P	9031046-01P		9031046-01P	9031046-01P	Junction Box Screw
14	2021801-01	2021801-01		2021801-01	2021801-01	Left Front Corner post
15	2021801-02	2021801-02		2021801-02	2021801-02	Right Front Corner post
16	2101505-01	2101505-01		2101505-01	2101505-01	Base
17	3013636-02	3013636-02		3013636-02	3013636-02	Rear Brace 48
18	3013637-03	3013637-03		3013637-03	3013637-03	Front Brace
19	3013705-01	3013705-01		3013705-01	3013705-01	Cross Brace
20	3013722-01	3013722-01		3013722-01	3013722-01	Top Right Frame Work
21	2021808-01	2021808-01		2021808-01	2021808-01	Right Rear Corner
22	2021812-01	2021812-01		2021812-01	2021812-01	Top Left Frame 48 inch
23	2021806-01	2021806-01		2021806-01	2021806-01	Left Side Framework Assembly 48 inch
24	2021800-01	2021800-01		2021800-01	2021800-01	Front Left Brace Assembly
25	2021800-02	2021800-02		2021800-02	2021800-02	Front Right Brace Assembly
26	9011369-01	9011369-01		9011369-01	9011369-01	Elevation Skid
27	9011378-03	9011378-03		9011378-03	9011378-03	Carton Liner, Elevation 48 inch
28	9011374-03	9011374-03		9011374-03	9011374-03	Carton, Elevation 48 inch
29	9011320-06	9011320-06		9011320-06	9011320-06	Corner Post, (4 Required)
30	9051765-01	9051765-01		9051765-01	9051765-01	Shipping Bracket 4 Req. (Field Installed)
31	9031241-01P	9031241-01P		9031241-01P	9031241-01P	Screw



Item No.	Model Number					Description
	CIM1446XX49	CIM2046XX49				
1	9051823-01S	9051823-01S	9051823-01S	9051823-01S	9051823-01S	Lower Curtain Assembly
2	9051760-01	9051760-01	9051760-01	9051760-01	9051760-01	Evaporator Cover
3	9021010-06	9021010-06	9021010-06	9021010-06	9021010-06	Hose Clamp, Plastic
4	9051766-01	9051766-01	9051766-01	9051766-01	9051766-01	Water Distribution Tube Assembly
5	9051749-06	9051749-06	9051749-06	9051749-06	9051749-06	Water Tube, Lower, Dual
6	9091177-02	9091177-02	9091177-02	9091177-02	9091177-02	Coupler, Straight, 5/8 I.D. Tubing
7	9051748-01	9051748-01	9051748-01	9051748-01	9051748-01	Water Tube, Sump
8	9051771-01	9051771-01	9051771-01	9051771-01	9051771-01	Sump/Dual Evap
9	2062336-04S	2062336-04S	2062336-04S	2062336-04S	2062336-04S	Water Pump
10	9041105-05	9041105-05	9041105-05	9041105-05	9041105-05	Purge Valve
11	9051738-01	9051738-01	9051738-01	9051738-01	9051738-01	Top Cover
12	9041108-03	9041108-03	9041108-03	9041108-03	9041108-03	Water Inlet Valve
13	9091140-01	9091140-01	9091140-01	9091140-01	9091140-01	Purge Drain Fitting
14	9021010-04	9021010-04	9021010-04	9021010-04	9021010-04	Hose Clamp, Plastic
15	1051224-01	1051224-01	1051224-01	1051224-01	1051224-01	Float Switch Assembly (Includes Instructions)
15T	9041112-01	9041112-01	9041112-01	9041112-01	9041112-01	Float Thermistor
16a	9051873-01	9051873-01	9051873-01	9051873-01	9051873-01	Purge Valve Tubing to Drain (Right Evap.)
16b	9051855-01	9051855-01	9051855-01	9051855-01	9051855-01	Purge Valve Tubing to Drain (Left Evap.)
17	9051541-01	9051541-01	9051541-01	9051541-01	9051541-01	Purge Tube
18	9051739-01	9051739-01	9051739-01	9051739-01	9051739-01	Inlet Outlet Bracket
19	1051380-01A*	1051380-01A*	1051380-01A*	1051380-01A*	1051380-01A*	Evaporator-FULL Cube tp
19	1051380-02A*	1051380-02A*	1051380-02A*	1051380-02A*	1051380-02A*	Evaporator-HALF Cube tp
20	9051782-36	9051782-36	9051782-36	9051782-36	9051782-36	Tubing, Water Inlet
21	9051749-07	9051749-07	9051749-07	9051749-07	9051749-07	Water Tube, Upper Dual
22	9091181-01	9091181-01	9091181-01	9091181-01	9091181-01	Coupler, Tee, 5/8 I.D. Tubing
23	9051758-01	9051758-01	9051758-01	9051758-01	9051758-01	Evaporator Support Left Side
24	9051759-01	9051759-01	9051759-01	9051759-01	9051259-01	Evaporator Support Right Side
25	2021800-01	2021800-01	2021800-01	2021800-01	2021800-01	Front Left Brace Assembly
26	2021800-02	2021800-02	2021800-02	2021800-02	2021800-02	Front Right Brace Assembly
27	9051767-01	9051767-01	9051767-01	9051767-01	9051767-01	Base, 48 inch Cuber
28	9031046-01P	9031046-01P	9031046-01P	9031046-01P	9031046-01P	Screw, 10-16 x 1/2
29	1051244-01	1051244-01	1051244-01	1051244-01	1051244-01	Left Side Sump Tab Replacement Kit
30	1051245-01	1051245-01	1051245-01	1051245-01	1051245-01	Right Side Sump Tab Replacement Kit
31	9051001-02	9051001-02	9051001-02	9051001-02	9051001-02	Harvest Assist Guide
32	9051840-01	9051840-01	9051840-01	9051840-01	9051840-01	Poppet Valve (for the Evaporator Sump)
	2021776-01S	2021776-01S	2021776-01S	2021776-01S	2021776-01S	Compressor Base (Not Shown)

Example

CIM1446FA49

CIM1446HA49

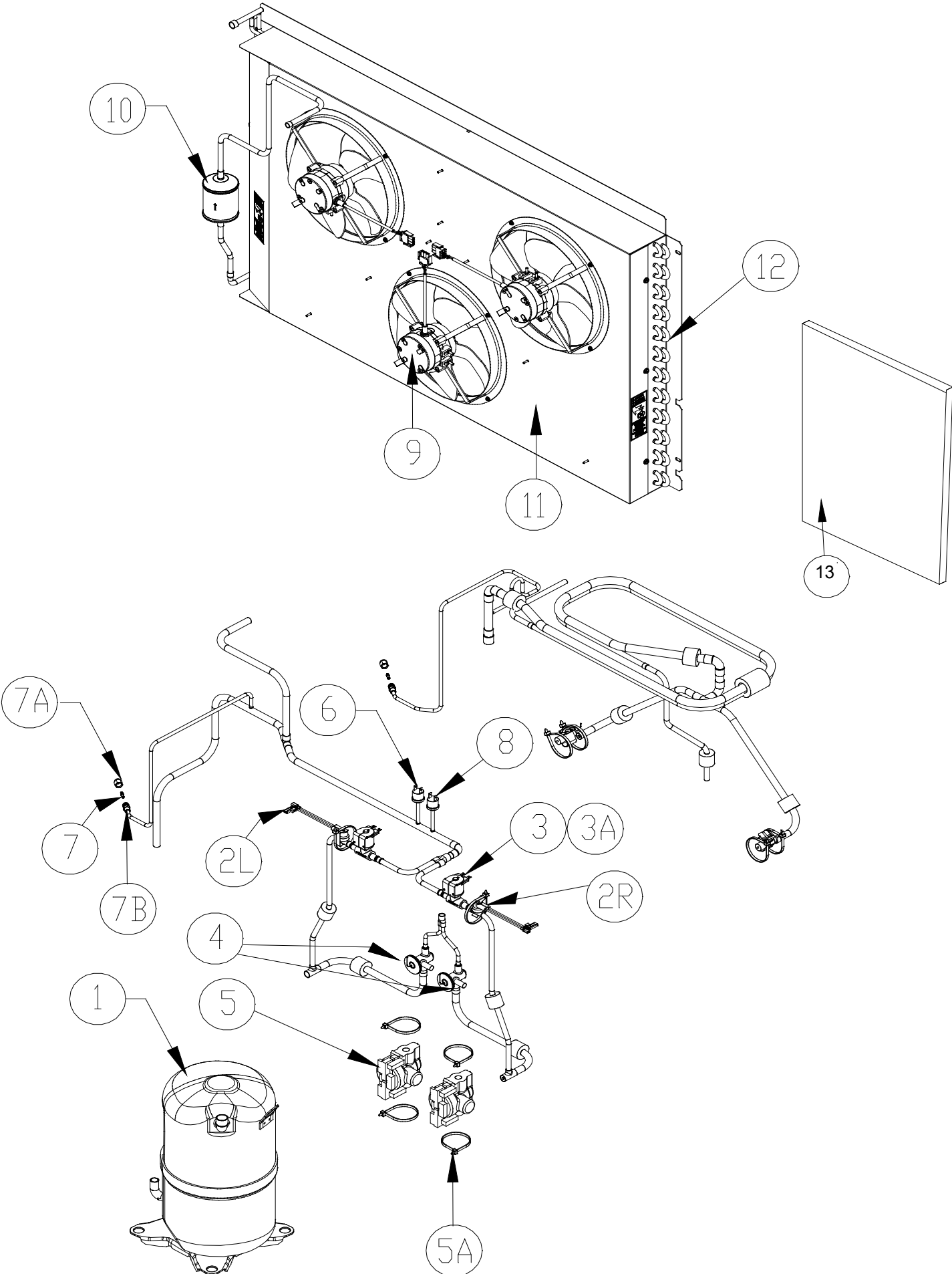
F = Full Cube

H = Half Cube

Cube Size = 7/8 x 7/8 x 7/8

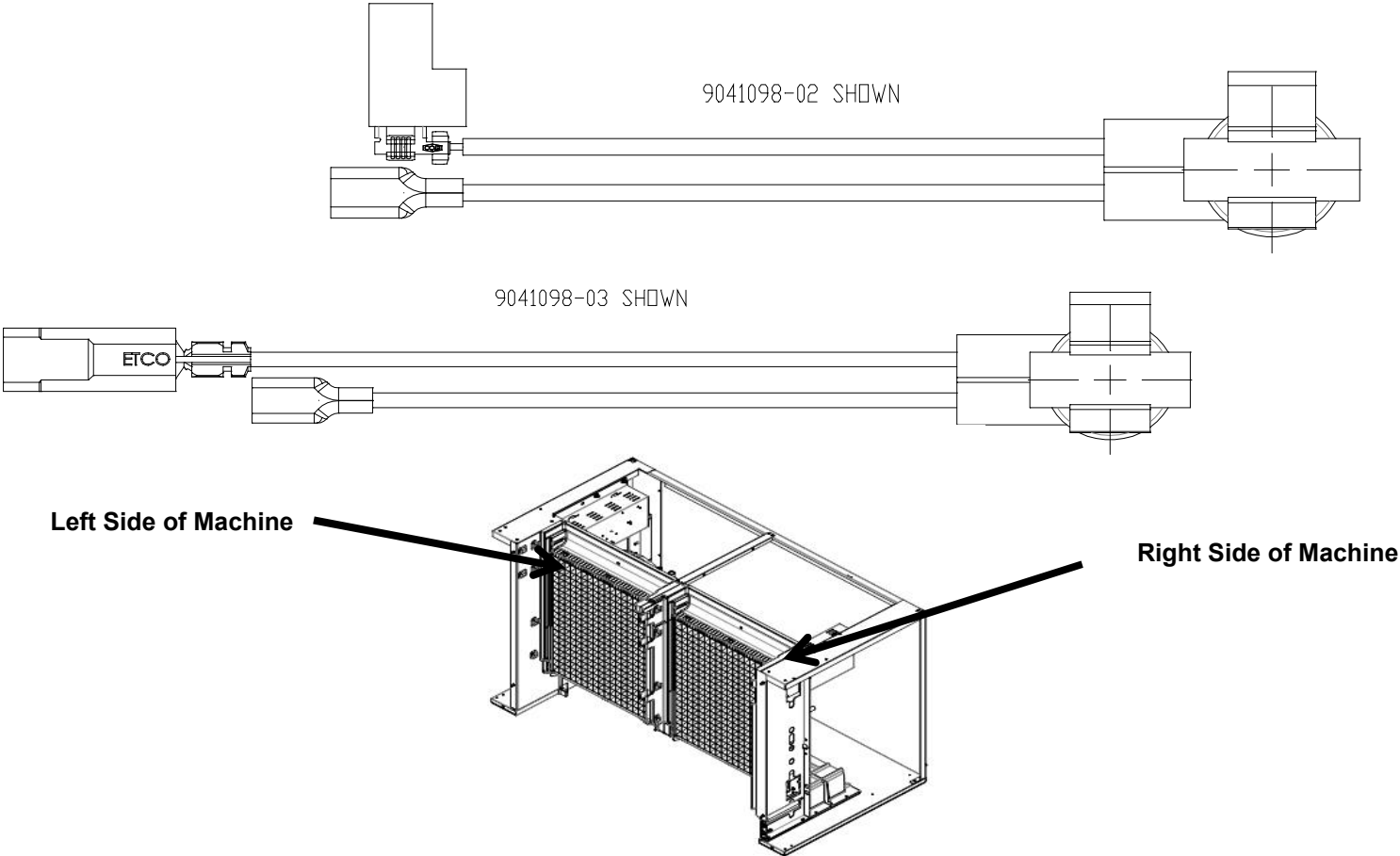
Cube Size = 3/8 x 7/8 x 7/8

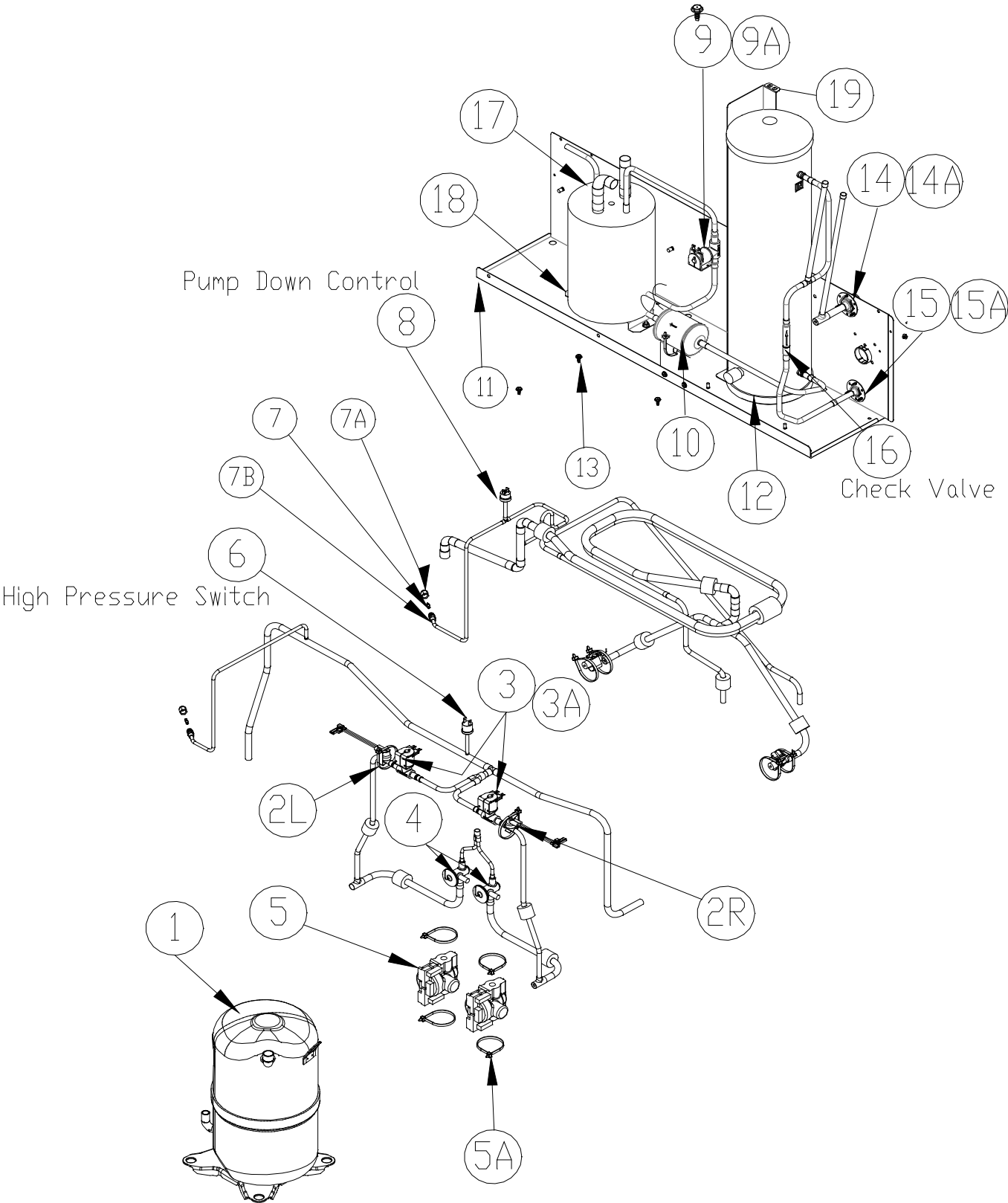
*Note: The Left Hand Evaporator and Right Hand Evaporator have the same Part Number



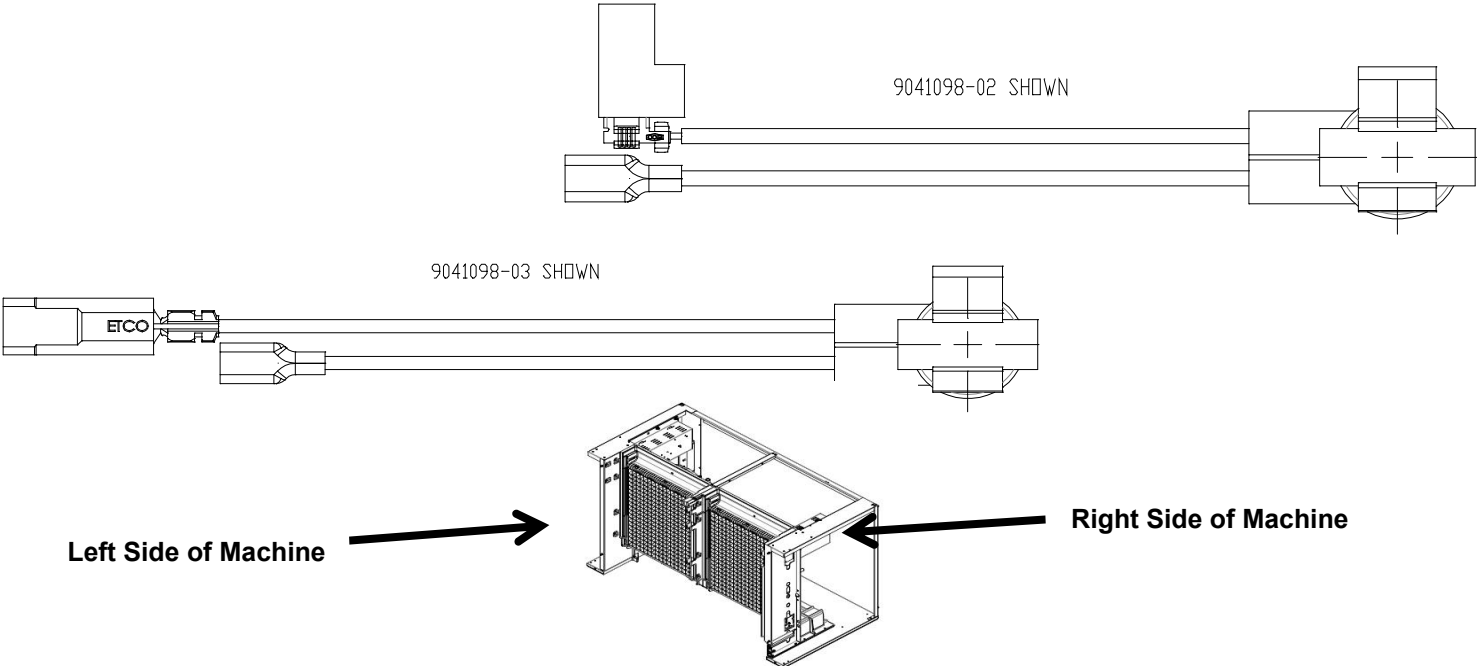
Item No.	Model Number					Description
	CIM1446XA49					
1	9181197-11					Compressor Kit
2R	9041098-02	9041098-02	9041098-02	9041098-02	9041098-02	High Temp Switch-Right Side of the machine
2L	9041098-03	9041098-03	9041098-03	9041098-03	9041098-03	High Temp Switch-Left Side of the machine
3	9151193-02	9151193-02	9151193-02	9151193-02	9151193-02	Hot Gas Valve Coil (240 V)
3A	9151192-102	9151192-102	9151192-102	9151192-102	9151192-102	Hot Gas Valve Body
4	9151204-101	9151165-101	9151165-101	9151165-101	9151165-101	TXV
5	9131544-01	9131544-01	9131544-01	9131544-01	9131544-01	Insulation, TXV
5A	9021021-01	9021021-01	9021021-01	9021021-01	9021021-01	Cable Tie-For TXV and Bulb Insulation
6	9041106-01	9041106-01	9041106-01	9041106-01	9041106-01	Switch, Fan Cycle
7	9091086-03	9091086-03	9091086-03	9091086-03	9091086-03	Service Valve Cap
7A	9091086-02	9091086-02	9091086-02	9091086-02	9091086-02	Service Valve Core
7B	9091086-01	9091086-01	9091086-01	9091086-01	9091086-01	Service Valve Stem
8	9041111-01	9041111-01	9041111-01	9041111-01	9041111-01	Switch, High Pressure
9	9161150-22	9161150-22	9161150-22	9161150-22	9161150-22	Fan Motor Assembly (Motors the Same)
10	9151163-02	9151163-02	9151163-02	9151163-02	9151163-02	Drier (Included in Compressor Kit)
11	3013639-02	3013639-02	3013831-01	3013639-02	3013639-02	Fan Shroud
12	9141154-01	9141154-01	9141154-02	9141154-01	9141154-01	Condenser
13	9131574-03	9131574-03	9131574-03	9131574-03	9131574-03	Air Filter

	208-230/60/1					← Machine Voltage
	CIM1446XA49					Starting Components (Included in Comp Kit)
	9181197-11					Compressor Kit
	9181003-21					Start Capacitor
	9181009-25					Run Capacitor
	9181010-10					Compressor Relay
	Internal					Overload





Item No.	Model Number					Description
	CIM1446XR49			CIM2046XR49		
1B	9181142-11			9181143-11		Compressor Kit
2R	9041098-02	9041098-02		9041098-02	9041098-02	High Temp Switch-Right side of the machine
2L	9041098-03	9041098-03		9041098-03	9041098-03	High Temp Switch-Left side of the machine
3	9151192-102	9151192-102		9151198-101	9151198-101	Hot Gas Valve Body
3A	9151193-02	9151193-02		9151193-02	9151193-02	Hot Gas Valve Coil
4	9151212-101	9151165-101		9151213-101	9151152-101	TXV
5	9131143-02	9131544-01		9131143-02	9131544-01	Insulation Pad, TXV
5A	9021021-01	9021025-01		9021021-01	9021025-01	Cable Tie-For TXV
6	9041111-01	9041111-01		9041111-01	9041111-01	Switch, High Pressure
7	9091086-03	9091086-03		9091086-03	9091086-03	Service Valve Cap
7A	9091086-02	9091086-02		9091086-02	9091086-02	Service Valve Core
7B	9191086-01	9191086-01		9091086-01	9091086-01	Service Valve Stem
8	9041092-02	9041092-02		9041092-02	9041092-02	Pump Down Control
9	9151192-02	9151192-02		9151192-02	9151192-02	Liquid Line Solenoid
9A	9151193-02	9151193-02		9151193-02	9151193-02	Liquid Line Coil
10	9151163-02	9151163-02		9151163-02	9151163-02	Drier (Included in Compressor Kit)
11	2021807-01	2021807-01		2021807-01	2021807-01	Base
12	9151109-01	9151109-01		9151109-01	9151109-01	Receiver
13	9031046-01P	9031046-01P		9031046-01P	9031046-01P	Screws
14	9091001-09	9091001-09		9091001-09	9091001-09	1/2 Inch Coupling Flange (Large)
14A	9091001-12	9091001-12		9091001-12	9091001-12	1/2 Inch Coupling (Large)
15	9091001-03	9091001-03		9091001-03	9091001-03	3/8 Inch Coupling Flange (Small)
15A	9091001-11	9091001-11		9091001-11	9091001-11	3/8 Inch Coupling (Small)
16	9151139-01	9151139-01		9151139-01	9151139-01	Check Valve
17	NA	NA		2091241-01	2091241-01	Accumulator
18	NA	NA		3013721-01	3013721-01	Accumulator Support bracket
19	NA	NA		3013710-01	3013710-01	Large Receiver Bracket
	CIM1446XR49			CIM2046XR49		Starting Components (Included in Comp Kit)
	9181142-11			9181143-11		Compressor Kit
	9181003-19			9181003-21		Start Capacitor
	9181009-12			9181009-20		Run Capacitor
	9181010-10			9181010-10		Potential Relay
	Internal			Internal		Overload
	208-230/60/1			208-230/60/1		← Machine Voltage



Item No.	Model Number					Description
	CIM1446XX49			CIM2046xx49		
1						
2						
3						
4						
5						
6R	9041098-02	9041098-02		9041098-02	9041098-02	High Temp Switch-Right side of the machine
6L	9041098-03	9041098-03		9041098-03	9041098-03	High Temp Switch-Left side of the machine
7	9101002-06	9101079-02		9101002-06	9101079-02	Contactor
8	9021096-01	9021096-01		9021096-01	9021096-01	Cable Tie, Metal
9	9041108-03	9041108-03		9041108-03	9041108-03	Valve, Water Inlet
10	2062336-04S	2062336-04S		2062336-04S	2062336-04S	Water Pump
11	9041105-05	9041105-05		9041105-05	9041105-05	Purge Valve
12	9091140-01	9091140-01		9091140-01	9091140-01	Purge Drain
13	1051224-01	1051224-01		1051224-01	1051224-01	Float Switch Assembly (Includes Instructions)
13T	9041112-01	9041112-01		9041112-01	9041112-01	Float Thermister
14	9101414-01	9101414-01		9101414-01	9101414-01	Board Dual Voltage
15	9051698-01P	9051698-01P		9051698-01P	9051698-01P	Plastic Standoff, Control Board (Pkg of 10)
16	9161134-02	9161134-02		9161134-02	9161134-02	Harvest Assist
17	9101394-01	9101394-01		9101394-01	9101394-01	Membrane Switch
18	9101379-01	9101379-01		9101379-01	9101379-01	Switch, Magnetic Reed (Bin Control On Evap)
	208-230/60/1			208-230/60/1		Machine Voltage

