

SUBJECT: ICE0320/0325 SERIES EXPANSION VALVE CHANGE

Number: 08-24
Product: Cuber
Date Issued: July 2008
From: Technical Service

A change has been implemented regarding the expansion valve on the ICE0320/0325 Series cube ice machine. Ice-O-Matic is now utilizing a Danfoss manufactured valve, which will replace the Alco manufactured valve. This supplier change was implemented on July 26, 2008, and will affect units manufactured beginning with serial number **08071280013376**.

<u>Model Number</u>	<u>Part Number</u>	<u>Manufacture</u>
ICE0320 A/W	9151154-01	Danfoss
ICE0325 A/W	9151154-01	Danfoss

This Danfoss manufactured expansion valve can replace any Alco manufactured expansion valve used on the ICE0320/0325 Revision 2 series cubers.

<u>Model Number</u>	<u>Alco Valve Part Number</u>	<u>Replacement Danfoss Valve Part Number</u>
ICE0320 A/W	9151134-04	9151154-01
ICE0325 A/W	9151134-04	9151154-01

NOTE: ICE0320/0325 units that are revision 1 (Sporlan manufactured valve) **cannot** use the Danfoss manufactured valve.



Installation Note: The new Danfoss TXV utilizes a stainless steel bulb. When installing a replacement Danfoss TXV valve, the bulb must be installed with the proper clamp and as tightly as possible to insure proper performance.